

015851



Dart Aerospace Ltd.
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D3368-041
Job Sheet 209803



Part No: D3368-041

Job Qty: 2 pcs

Part Name: Tail Rotor Pedal Lock



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/11/20

Job Tracking No:

Due Date: 5/21/20

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG D3368 REV B, D2690 REV B2, D3384 REV C IPP Rev:A Removed from 9 Digit 06-03-22 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
100	Small Fab - 1	2 pcs	5/21/20	5/21/20	0.00	4.68	Small Fab - 1	MAY 15 2020
							Small Fab - 2	
							Small Fab - 3	
							Small Fab - 4	
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	
							Small Fab - 8	
							Small Fab - 9	
							Small Fab - Various 1	
110	QC 5	2 pcs	5/21/20	5/21/20	0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
QC 5 - 50								
QC 5 - 30								
QC 5 - 40								
QC 5 - 61								
QC 5 - 81								
QC 5 - 82								
120	Packaging 3-1 - Stock - B4B	2 pcs	5/21/20	5/21/20	0.00	0.00	Packaging 3 - 1 - B4B	

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Container No: S278139



Part: D3368-041

Job No: 209803

Serial No/Batch: S278139

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 05/15/20

DAS
81
9-89

				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	DAS
				Packaging 3 - 22 - B4B	84
				Packaging 3 - 23 - B4B	9-89
				Packaging 3 - 24 - B4B	51496
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
130 QC 21 - SA	2 pcs	5/21/20	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	MAY 19 2020 70
				QC 21 - SA - 53	9-89

Part Op **100** - (Small Fab) 1-Open D3373-7 lock package. Keep keys, lock body, lock body nut, screw, flat cam and lock barrel.
 Descriptions: Discard the rest. 2-Fabricate D3371-5 Cam Lock as per Dwg D3371 3- Cut cable to length as per dwg D2690 and D3384
 4- Assemble lanyard to cyclic sock as per Dwg D3384 Identify as D3384-047 Identify as D3371-5 3-Assemble lock
 mechanism and cam and install decal as per Dwg D3368.
110 - QC5- Inspect part completeness to step on W/O
120 - Identify as per dwg & Stock Location: _____
130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
238-028	3/16" Dowel Pin .5" long	4 Ea (2 ea)	100-Small Fab - 1	5256543
385-039	8-32 Flat screw	8 Ea (4 ea)	100-Small Fab - 1	FT13068
CBL-1240	Cable	4.6660 ft (2.333 ea)	100-Small Fab - 1	3198626
CBL-460	Loop Sleeve	4 Ea (2 ea)	100-Small Fab - 1	5251780
D3368-1	Pedal Lock Base	2 pcs (1 ea)	100-Small Fab - 1	5262421
D3368-3	Pedal Lock Cover	2 pcs (1 ea)	100-Small Fab - 1	5261612
D3373-7	Cam Lock	2 pcs (1 ea)	100-Small Fab - 1	5235509
D3384-1	Cyclic Sock	2 pcs (1 ea)	100-Small Fab - 1	1x 5095047 1x 307 9436
D3385-3	Hinge	2 pcs (1 ea)	100-Small Fab - 1	5206388
HX-81	1/4"-20 SHCS 3/8" long	2 Ea (1 ea)	100-Small Fab - 1	52912160
NAS1149F0463P	Washer (AN960-416)	4 Ea (2 ea)	100-Small Fab - 1	5258467

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	238-028	4	87	0
	385-039	8	29	0
	CBL-1240	5	187	0
	CBL-460	4	158	0
	D3368-1	2	6	0
	D3368-3	2	6	0
	D3373-7	2	9	0
	D3384-1	2	17	0
	D3385-3	2	12	0
	HX-81	2	25	0
	NAS1149F0463P	4	251	0
Part Specifications				
Specifications could not be found.				

Plex 5/11/20 9:12 AM dart.lacelle.linda